



GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - ASME SA-351 CN7M

Standard Specification for Austenitic Steel Castings for Valves, Flanges, Fittings, and Other Pressure-Containing Parts

Group - Ferrous Stainless Steel Alloys

Sub Group - ASME SA-351 CN7M Austenitic Steel Castings for Valves, Flanges, Fittings, and Other Pressure-Containing Parts

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.070 max.	Solution Annealing	
Silicon	Si %	1.500 max.		
Manganese	Mn %	1.500 max.		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.040 max.		
Chromium	Cr %	19.000 - 22.000		
Nickel	Ni %	27.500 - 30.500		
Molybdenum	Mo %	2.000 - 3.000		
Copper	Cu %	3.000 - 4.000		
Iron	Fe %	Balance		
-	-	-	Mechanical Properties Tensile Strength in Mpa 425 min. Yield Strength in Mpa 170 min. Elongation in % 35 min. Reduction of Area in % - Hardness in BHN - Impact in Joule -	
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
1.4500 DIN	DIN	Germany	Casting
SCS 23	JIS	Japan	Centrifugal Cast, Steel, Pipes.
G X 5 NiCrCuMo 29-21	UNI	Italy	Casting
F.8417	UNE	Spain	Casting
A744 CN7M	ASTM	USA	Casting
A743 CN7M	ASTM	USA	Casting
A351 CN7M	ASTM	USA	Casting

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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ONE STOP SOLUTION FOR METAL PARTS